

**Commonwealth of Kentucky  
Environmental and Public Protection Cabinet  
Department for Environmental Protection  
Division for Air Quality  
803 Schenkel Lane  
Frankfort, Kentucky 40601  
(502) 573-3382**

**AIR QUALITY PERMIT**

**Issued under 401 KAR 52:040, State-Origin Permits**

**Permittee Name:** The Allen Company, Inc.  
**Mailing Address:** P.O. Box 537, Winchester, Kentucky 40391

**is authorized to operate a limestone crushing plant**


**Source Name:** Indian Creek Quarry  
**Mailing Address:** Same as above  
**Source Location:** 650 KY 89 West, McKee, Kentucky

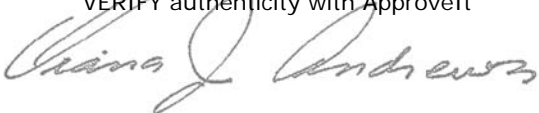
**Permit Number:** S-05-129  
**AI ID #:** 1929  
**Activity ID#:** APE20050001  
**Permit Type:** Operating  
**KYEIS ID #:** 21-109-00004  
**SIC Code:** 1422

**Regional Office:** London Regional Office  
875 S. Main Street  
London, KY 40741  
(606) 878-0157

**County:** Jackson

**Issuance Date:** September 27, 2005  
**Expiration Date:** September 27, 2015

E-Signed by Diana Andrews  
VERIFY authenticity with ApproveIt 



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**John S. Lyons, Director  
Division for Air Quality**

## **SECTION A - PERMIT AUTHORIZATION**

Pursuant to a duly submitted application which was determined to be complete on July 13, 2005, the Kentucky Division for Air Quality hereby authorizes the operation of the equipment described herein in accordance with the terms and conditions of this permit. This permit has been issued under the provisions of Kentucky Revised Statutes Chapter 224 and regulations promulgated pursuant thereto.

The permittee shall not construct, reconstruct, or modify an affected facility without first having submitted a complete application and receiving a permit for the planned activity from the Division, except as provided in this permit or in Regulation 401 KAR 52:040, State-origin permits.

Issuance of this permit does not relieve the permittee from the responsibility of obtaining other permits, licenses, or approvals that may be required by the Cabinet or other federal, state, or local agency.

## **SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS**

### **UNDERGROUND POINTS**

- 01**      (1)            **Receiving Hopper (With 42"x16' Vibratory Grizzly Feeder (Underground – No Emissions)**
- (2)            **Primary Crusher (Cedar Rapids 3240 Jaw) (Underground – No Emissions)**  
                                 **(Maximum Rated Capacity- 350 tons/hour)**
- (3)            **Conveyor and Transfer Points (42"x42' From Primary Crusher To Conveyor 4) (Underground – No Emissions)**

### **ABOVEGROUND POINTS**

- 02**      (4)            **Conveyor and Transfer Points (36"x545' From Conveyor 3 To Conveyor 5)**
- (5)            **Conveyor and Transfer Points (36"x90' From Conveyor 4 To Surge Stockpile)**
- (6)            **Stockpile (Surge)**
- (7)            **Conveyor and Transfer Points (36"x60' From Surge Stockpile To Screen 8)**
- (8)            **Scalping Screen (Simplicity 5'x12' Double Deck (Maximum Rated Capacity- 350 tons/hour)**
- (9a)           **Storage Bin (Aggregate)**
- (9b)           **Storage Bin (Aggregate)**
- (10)           **Conveyor and Transfer Points (18"x135' From Storage Bins 9a and 9b To Conveyor 17)**
- (11)           **Stockpile (Product)**
- (12)           **Truck Loadout (Product)**
- (13)           **Conveyor and Transfer Points (24"x65' From Storage Bins 9a and 9b To Stockpile 14)**
- (14)           **Stockpile (Product)**
- (15)           **Truck Loadout (Product)**

**SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)**

- 02      (16)            Conveyor and Transfer Points (30''x105' From Storage Bins 9a and 9b To Conveyor 17)
- (17)            Conveyor and Transfer Points (30''x115' From Conveyor 16 To Conveyor 18)
- (18)            Conveyor and Transfer Points (24''x90' From Screen 21 To Secondary Crusher 19)
- (19)            Secondary Crusher (Symons 4' Short Head Cone)  
                         (Maximum Rated Capacity- 250 tons/hour)
- (20)            Conveyor and Transfer Points (24''x90' From Secondary Crusher 19 To Screen 21)
- (21)            Scalping Screen (Allis Chalmers 5'x12' Triple Deck)  
                         (Maximum Rated Capacity- 250 tons/hour)
- (22a)           Storage Bin (Aggregate)
- (22b)           Storage Bin (Aggregate)
- (23)            Conveyor and Transfer Points (24''x112' From Storage Bins 22a and 22b To Truck Loadout 24)
- (24)            Truck Loadout (Elevated Product From Conveyor 23)
- (25)            Secondary Crusher (Cedar Rapids 32''x42'' Impact)  
                         (Maximum Rated Capacity- 250 tons/hour)
- (26)            Conveyor and Transfer Points (36''x100' From Secondary Crusher 25 To Conveyors 27 and 30)
- (27)            Conveyor and Transfer Points (36''x85' From Conveyor 26 To Screen 28)
- (28)            Fines Screen (Seco 5'x14' Double Deck)  
                         (Maximum Rated Capacity- 125 tons/hour)
- (29a)           Storage Bin (Aggregate)
- (29b)           Storage Bin (Aggregate)
- (29c)           Storage Bin (Aggregate)

**SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)**

- 02      (30)      Conveyor and Transfer Points (36"x80' From Conveyor 26 To Screen 31)
- (31)      Fines Screen (Seco 5'x14' Double Deck)  
                         (Maximum Rated Capacity- 125 tons/hour)
- (32a)      Storage Bin (Aggregate)
- (32b)      Storage Bin (Aggregate)
- (32c)      Storage Bin (Aggregate)
- (33)      Tertiary Crusher (Symons 4' Short Head Cone)  
                         (Maximum Rated Capacity- 250 tons/hour)
- (34)      Conveyor and Transfer Points (36"x75' From Tertiary Crusher 33 To  
                         Conveyors 18, 27, or 30)
- (35)      Truck Loadout (Elevated From Storage Bins 29a, 29b, 29c, 32a, 32b,  
                         or 32c)
- (36)      Conveyor and Transfer Points (36"x75' From Storage Bins 29a, 29b,  
                         29c, 32a, 32b, or 32c To Storage Bin 37)
- (37)      Storage Bin (Aggregate)
- (38)      Truck Loadout (Elevated From Storage Bin 37)
- (39)      Conveyor and Transfer Points (36"x75' From Storage Bin 37 To  
                         Conveyors 40 or 43)
- (40)      Conveyor and Transfer Points (30"x80' From Conveyor 39 To  
                         Conveyor 44)
- (41)      Stockpile (Product)
- (42)      Truck Loadout (Product)
- (43)      Conveyor and Transfer Points (30"x320' From Conveyor 39 To  
                         Conveyor 44)
- (44)      Conveyor and Transfer Points (36"x120' Radial Stacker From  
                         Conveyor 43 To Stockpiles 45, 47, or 49)
- (45)      Stockpile (Product)

**SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)**

- 02      (46)            **Truck Loadout (Product)**
- (47)            **Stockpile (Product)**
- (48)            **Truck Loadout (Product)**
- (49)            **Stockpile (Product)**
- (50)            **Truck Loadout (Product)**
- 03      (51)            **Haul Road and Yard Area (Unpaved)**

**Applicable Regulations:**

State Regulation 401 KAR 63:010, Fugitive emissions, applies to each of the affected facilities listed above.

**1.      Operating Limitations:**

N/A

**2.      Emission Limitations:**

a) The materials processed at each affected facility listed above shall be controlled with wet suppression, enclosures, and/or dust collection equipment so as to comply with the requirements specified in State Regulation 401 KAR 63:010, Fugitive emissions, Section 3. Standards for fugitive emissions.

b) Pursuant to State Regulation 401 KAR 63:010, Section 3 (1), no person shall cause, suffer, or allow any material to be handled, processed, transported, or stored; a building or its appurtenances to be constructed, altered, repaired, or demolished, or a road to be used without taking reasonable precaution to prevent particulate matter from becoming airborne. Such reasonable precautions shall include, when applicable, but not be limited to the following:

1. Use, where possible, of water or chemicals for control of dust in demolition of existing buildings or structures, construction operations, the grading of roads or the clearing of land;
2. Application and maintenance of asphalt, oil, water, or suitable chemicals on roads, material stockpiles, and other surfaces which can create airborne dusts;
3. Installation and use of hoods, fans, and fabric filters to enclose and vent the handling of dusty materials, or the use of water sprays or other measures to suppress the dust emissions during handling. Adequate containment methods shall be employed during sandblasting or other similar operations;
4. Covering, at all times when in motion, open bodied trucks transporting materials likely to become airborne;

## **SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)**

### **2. Emission Limitations: (Continued)**

5. The maintenance of paved roadways in a clean condition;
6. The prompt removal of earth or other material from a paved street which earth or other material has been transported thereto by trucking or earth moving equipment or erosion by water.

c) Pursuant to State Regulation 401 KAR 63:010, Section 3 (2), no person shall cause or permit the discharge of visible fugitive dust emissions beyond the lot line of the property on which the emissions originate.

d) Pursuant to State Regulation 401 KAR 63:010, Section 3 (3), when dust, fumes, gases, mist, odorous mater, vapors, or any combination thereof escape from a building or equipment in such a manner and amount as to cause a nuisance or to violate any administrative regulation, the Secretary may order that the building or equipment in which processing, handling, and storage are done be tightly closed and ventilated in such a way that all air, gases, and air or airborne materials leaving the building or equipment are treated by removal or destruction of air contaminants before discharge to the open air.

e) Pursuant to State Regulation 401 KAR 63:010, Section 4, Additional Requirements, in addition to the requirements of Section 3 of this regulation, the following shall apply:

1. Pursuant to State Regulation 401 KAR 63:010, Section 4 (1), open bodied trucks, operating outside company property, transporting materials likely to become airborne shall be covered at all times when in motion.
2. Pursuant to State Regulation 401 KAR 63:010, Section 4 (4), no one shall allow earth or other material being transported by truck or earth moving equipment to be deposited onto a paved street or roadway.

### **Compliance Demonstration Method:**

See Section C, General Condition F.1.

### **3. Testing Requirements:**

N/A

### **4. Monitoring Requirements:**

See Section C, General Condition F.1.

### **5. Recordkeeping Requirements:**

See Section C, General Conditions B.1.,B.2., and F.1.

**SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)**

**6.     Reporting Requirements:**

See Section C, General Conditions C.1, C.2, C.3., and F.2.



## SECTION C - GENERAL CONDITIONS

### A. Administrative Requirements

1. The permittee shall comply with all conditions of this permit. Noncompliance shall be a violation of Regulation 401 KAR 52:040, Section 3(1)(b) and is grounds for enforcement action including but not limited to the termination, revocation and reissuance, or revision of this permit.
2. This permit shall remain in effect for a fixed term of ten (10) years following the original date of issue. Permit expiration shall terminate the source's right to operate unless a timely and complete renewal application has been submitted to the Division at least six months prior to the expiration date of the permit. Upon a timely and complete submittal, the authorization to operate within the terms and conditions of this permit, including any permit shield, shall remain in effect beyond the expiration date, until the renewal permit is issued or denied by the Division. [401 KAR 52:040, Section 15]
3. Any condition or portion of this permit which becomes suspended or is ruled invalid as a result of any legal or other action shall not invalidate any other portion or condition of this permit.  
[Material incorporated by reference by 401 KAR 52:040, Section 1a, 11]
4. Pursuant to materials incorporated by reference by 401 KAR 52:040, the permit contained herein may be revised, revoked, reopened, reissued, or terminated for cause. The filing of a request by the permittee for any permit revision, revocation, reissuance, or termination, or of a notification of a planned change or anticipated noncompliance shall not stay any permit condition. [Material incorporated by reference by 401 KAR 52:040, Section 1a, 4 and 5]
5. The permit does not convey property rights or exclusive privileges. [Material incorporated by reference by 401 KAR 52:040, Section 1a, 8].
6. Nothing in this permit shall alter or affect the liability of the permittee for any violation of applicable requirements prior to or at the time of permit issuance. [401 KAR 52:040 Section 11(3)]
7. The permit shall be subject to suspension at any time the permittee fails to pay all fees within 90 days after notification as specified in State Regulation 401 KAR 50:038, Air emissions fee. Source shall submit an annual emissions certification pursuant to 401 KAR 52:040, Section 20.
8. All previously issued permits to this source at this location are hereby null and void.

**SECTION C - GENERAL CONDITIONS (CONTINUED)****B. Recordkeeping Requirements**

1. Records of all required monitoring data and support information, including calibrations, maintenance records, and original strip chart recordings, and copies of all reports required by the Division for Air Quality, shall be retained by the permittee for a period of at least five years and shall be made available for inspection upon request by any duly authorized representative of the Division for Air Quality. [Material incorporated by reference by 401 KAR 52:040, Section 1b, IV. 2) and 401 KAR 52:040 Section 3(1)(f)]
2. The permittee shall perform compliance certification and recordkeeping sufficient to assure compliance with the terms and conditions of the permit. Documents, including reports, shall be certified by a responsible official pursuant to State Regulation 401 KAR 52:040, Section 21.

**C. Reporting Requirements**

1.
  - a. In accordance with the provisions of Regulation 401 KAR 50:055, Section 1 the owner or operator shall notify the Division for Air Quality's London Regional Office concerning startups, shutdowns, or malfunctions as follows:
    1. When emissions during any planned shutdowns and ensuing startups will exceed the standards notification shall be made no later than three (3) days before the planned shutdown, or immediately following the decision to shut down, if the shutdown is due to events which could not have been foreseen three (3) days before the shutdown.
    2. When emissions due to malfunctions, unplanned shutdowns and ensuing startups are or may be in excess of the standards notification shall be made as promptly as possible by telephone (or other electronic media) and shall cause written notice upon request.
  - b. In accordance with the provisions of Material incorporated by reference by 401 KAR 52:040, Section 1b, V. 3), the owner or operator shall promptly report deviations from permit requirements including those attributed to upset conditions (other than emission exceedances covered by Reporting Requirement condition 1 a) above), the probable cause of the deviation, and corrective or preventive measures taken; to the Division for Air Quality's London Regional Office.
2. The permittee shall furnish information requested by the cabinet to determine if cause exists for modifying, revoking and reissuing, or terminating the permit; or compliance with the permit. [Material incorporated by reference by 401 KAR 52:040, Section 1a, 6].
3. Summary reports of monitoring required by this permit shall be submitted to the Division's London Regional Office at least every six (6) months during the life of this permit. The summary reports are due January 30th and July 30th of each year. All reports shall be certified by a responsible official pursuant to 401 KAR 52:040, Section 21. All deviations from permit requirements shall be clearly identified in the reports.

## **SECTION C - GENERAL CONDITIONS (CONTINUED)**

### **D. Inspections**

1. In accordance with the requirements of 401 KAR 52:040, Section 3(1)(f) the permittee shall allow authorized representatives of the Cabinet to perform the following during reasonable times:
  - a. Enter upon the premises to inspect any facility, equipment (including air pollution control equipment), practice, or operation;
  - b. To access and copy any records required by the permit;
  - c. Inspect, at reasonable times, any facilities, equipment (including monitoring and pollution control equipment), practices, or operations required by the permit;
  - d. Sample or monitor, at reasonable times, substances or parameters to assure compliance with the permit or any applicable requirements.

Reasonable times are defined as during all hours of operation, during normal office hours; or during an emergency.

### **E. Emergencies/Enforcement Provisions**

1. The permittee shall not use as defense in an enforcement action, the contention that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance [Material incorporated by reference by 401 KAR 52:040, Section 1a, 3].
2. An emergency shall constitute an affirmative defense to an action brought for the noncompliance with the technology-based emission limitations if the permittee demonstrates through properly signed contemporaneous operating logs or relevant evidence that:
  - a. An emergency occurred and the permittee can identify the cause of the emergency;
  - b. The permitted facility was at the time being properly operated;
  - c. During an emergency, the permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards or other requirements in the permit; and
  - d. The permittee notified the Division as promptly as possible and submitted written notice of the emergency to the Division within two working days after the time when emission limitations were exceeded due to the emergency and included a description of the emergency, steps taken to mitigate emissions, and corrective actions taken.
3. Emergency provisions listed in General Condition E.2 are in addition to any emergency or upset provision contained in an applicable requirement.
4. In an enforcement proceeding, the permittee seeking to establish the occurrence of an emergency shall have the burden of proof.

**SECTION C - GENERAL CONDITIONS (CONTINUED)****F. Compliance**

1. Periodic testing or instrumental or non-instrumental monitoring, which may consist of record keeping, shall be performed to the extent necessary to yield reliable data for purposes of demonstration of continuing compliance with the conditions of this permit. For the purpose of demonstration of continuing compliance, the following guidelines shall be followed:
  - a. Pursuant to State Regulation 401 KAR 50:055, General compliance requirements, Section 2(5), all air pollution control equipment and all pollution control measures proposed by the application in response to which this permit is issued shall be in place, properly maintained, and in operation at any time an affected facility for which the equipment and measures are designed is operated, except as provided by State Regulation 401 KAR 50:055, Section 1.
  - b. All the air pollution control systems shall be maintained regularly in accordance with good engineering practices and the recommendations of the respective manufacturers. A log shall be kept of all routine and non routine maintenance performed on each control device. Daily observations are required during daylight hours of all operations, control equipment and any visible emissions to determine whether conditions appear to be normal or abnormal. If the operations, controls and/or emissions appear to be abnormal, the permittee must then comply with the requirements of Section C – General Conditions, paragraph C.1.b., of this permit.
  - c. A log of the monthly production rates shall be kept available at the facility. Compliance with the emission limits may be demonstrated by computer program (spread sheets), calculations or performance tests as may be specified by the Division.
2. Pursuant to 401 KAR 52:040, Section 19, the permittee shall annually complete and return a Compliance Certification Form (DEP 7007CC) to the Division's London Regional Office in accordance with the following requirements:
  - a. Identification of the term or condition;
  - b. Compliance status of each term or condition of the permit;
  - c. Whether compliance was continuous or intermittent;
  - d. The method used for determining the compliance status for the source, currently and over the reporting period; and
  - e. The certification shall be postmarked by January 30th of each year. Annual compliance certifications should be mailed to the following addresses:

Division for Air Quality	Division for Air Quality
London Regional Office	Office Central Files
875 S. Main Street	803 Schenkel Lane
London, KY 40741	Frankfort, KY 40601
3. Permit Shield - A permit shield shall not protect the owner or operator from enforcement actions for violating an applicable requirement prior to or at the time of permit issuance. Compliance with the conditions of this permit shall be considered compliance with all applicable requirements for:
  - a. Applicable requirements included and specifically identified in the permit; or
  - b. Non-applicable requirements expressly identified in this permit.